

- Ext. communication to Host System
- A Feeder
- B Weighing System
- C Control Module
- D Operator Interface

Each Coperion K-Tron weigh feeder consists of the components A, B, C and D.

Component A is specified here.

Application

Gravimetric feeding of free flowing to very poorly flowing powders (e.g. lumpy, moist or bridge building materials) as well as fibers, flakes and other bulk materials.

Design

Twin screw feeder with interchangeable feeding tools mounted on a D5 platform scale. The scale is stainless steel and the scale housing is completely enclosed.

All parts in contact with the material being fed are stainless steel. Feeding equipment is easy to disassemble. The horizontal agitator gently moves the bulk material to the large throat and then into the screws. Feeder screws are easily interchangeable. This equipment conforms to all applicable European Directives (e.g. Machinery, EMC).

Controller: (see separate data sheets)

The SmartConnex™ control system allows individual or multi-component control. Each feeder has its own control module. Connection between feeders, operator interface and smart I/O is via an industrial network. A variety of protocols is available for connection to the plant's host system.

Hazardous Location Options:

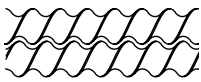
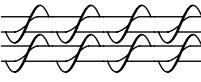
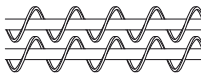
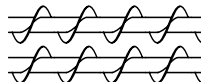
- NEC Class II, Div. 2, Groups F & G / Class II, Div. 1, Groups F & G
- Class I, Div. 2, Groups C & D / Class I, Div. 1, Groups C & D
- ATEX 3D/3D, 3D/2D, 3G/3G, 2D/2D, 2G/2G (outside/inside)



Feed Screws and Sample Feed Rates

Feeder screws are determined based on the material being fed. The theoretical throughput range is influenced by feeder configuration and material characteristics. The sample feed rates below were tested with a free-flowing material (semolina, bulk density 0.783 kg/dm³).

Attention: Actual feed rates depend on individual material characteristics. At higher screw speeds a poorly flowing powder will not achieve the full throughput possible with a free-flowing material due to reduced degree screw fill. For feed rates at the upper or lower limits of the theoretical range, check with a Coperion K-Tron Test Lab.

Pitch					
		Twin concave screws	Twin auger screws	Twin spiral screws	Double auger screws
coarse	dm³/h	2.9 - 1417	5.2 - 2267	3.4 - 1398	4.3 - 1712
	ft³/h	0.1 - 50.02	0.18 - 80.03	0.12 - 49.35	0.15 - 60.43
fine	dm³/h	2.1 - 920	2.4 - 1370	1.82 - 1023	2.4 - 1254
	ft³/h	0.07 - 32.48	0.08 - 48.36	0.06 - 36.11	0.08 - 44.27

Max. screw speed: 599 RPM

Feed rates shown are with servo motor and KCM controller (Max. motor speed 2000 RPM). For feed rates with DC or AC motors consult factory.

Note: A 'Low' gear reduction is available for low feed rates with high torque (heavy bulk material). Max. screw speed : 120 RPM.

Coperion K-Tron Product Specification
Loss-in-Weight Twin Screw Feeder

K2-ML-D5-T35

Configuration

Description	Alternatives	Remarks	Weight kg [lb]
Vertical agitator (option)	EMEA/Asia: 230/400 VAC 180, 250 W, IP55	4D (50 L, 80 L)	25 [55]
	Americas: 230/460 VAC 0.25, 0.33 HP	6D (110 L)	36 [79]
Cover		2D	1 [2.2]
		4D	2 [4.4]
		6D	3 [6.6]
Extension hopper		2D, 4D or 6D	see below
ActiFlow		option (4D, 6D)	9.6 [21.6]
Horiz. agitator			0.7 [1.5]
Trough		5 L	2.5 [5.5]
Gearbox			15 [33]
Motor	Servo motor - 800 W, 240 VAC, IP65 KCM-III requires 230 VAC single phase (US split-phase, 3 wire balanced, L1-N-L2)		5.8 [12.8]
Screws		see page 1	2 [4.4]
Outlet	Horiz. outlet Vertical outlet Pressure compensation	standard: horiz. outlet	1 [2.2]
Platform scale (gross capacity)	60 kg 132 lb 120 kg 264 lb 200 kg 440 lb	D5 IP65, NEMA 4	32 [70]

Materials:

Product contact parts*: Stainless steel
EN 1.4404, 1.4435 (AISI 316L)
EN 1.4409 (ASTM A743 CF3M)
*Horiz. agitator: EN 1.4034 (AISI 420) standard
EN 1.4404 (AISI 316L) option
Seals: PTFE, Neoprene, silicone
Painting: Light gray RAL 7035

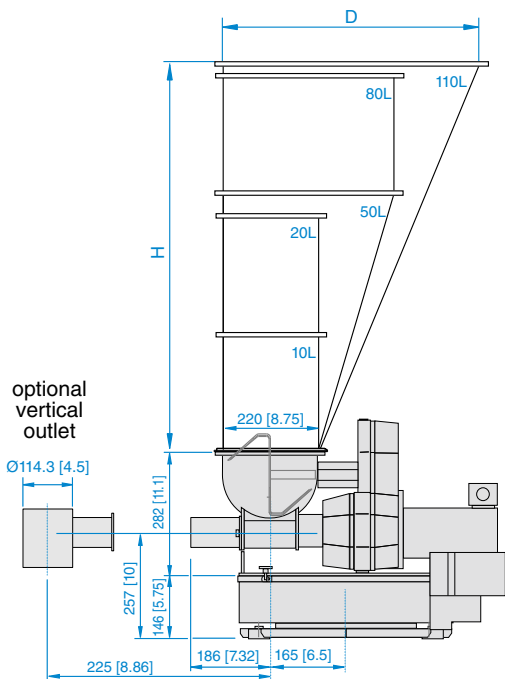
Weighing Range:

Gross scale capacity (60, 120 or 200 kg) less total feeder weight.

Temperature-Limits:

Ambient: 0...40°C [32...104°F]
Material: 0...50°C [32...122°F]
for other material temperatures contact factory

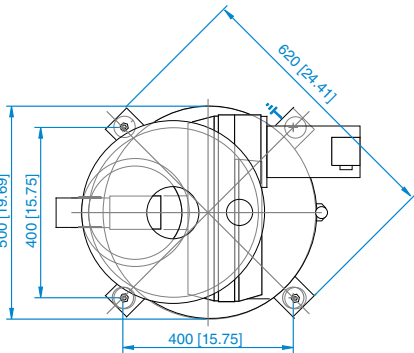
Dimensions mm [in]



Volume dm³ [ft³]	H mm [in]	D mm [in]	Weight kg [lb]
Asymmetrical Hoppers			
50 [1.76]	615 [24.2]	400 [15.75]	7 [15.4]
80 [2.8]	869 [34.2]	400 [15.75]	11 [24.2]
110 [3.88]	922 [36.3]	600 [23.62]	17 [37.4]
Cylindrical Hoppers			
10 [0.35]	283 [11]	220 [8.66]	3 [6.6]
20 [0.71]	566 [22.28]	220 [8.66]	6 [13.2]

Options

- 1 Standard hopper
- 2 Vertical outlet
- 3 Special paint / finish
- 4 Extended screws



Caution: these measurements are for general reference only. Please consult dimensional drawing for exact measurements