

# B1-M

## Manual Load Cartoner

### > TECHNICAL SPECIFICATIONS

#### Motion

Continuous

#### Dimensions

H = 6.75' / 2060mm

L = 20' / 6150mm

D = 5.6' / 1730mm

#### Electrical

480 VAC, 3ph, 60Hz

#### Safety system

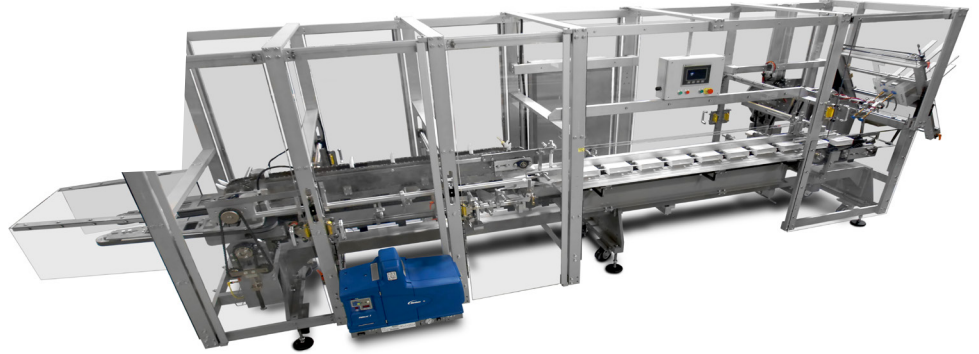
Category 3 EN-13849-1 PLd (control reliable)

#### Air pressure

6 bar

#### Weight

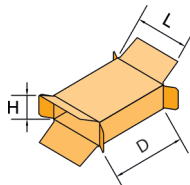
Approx. 2100kg



The B1-M is a manual load continuous cartoner that combines high covering and multiple pitch options to achieve high speeds and great versatility. This cartoner has repeatedly proven its ability to operate in the most demanding of environments while offering the flexibility to adapt to continual changes in packaging materials. The continuous motion platform gives the B1-M a compact layout, the ability to maintain efficient change-overs and the capacity to run a broad range of products through one machine.

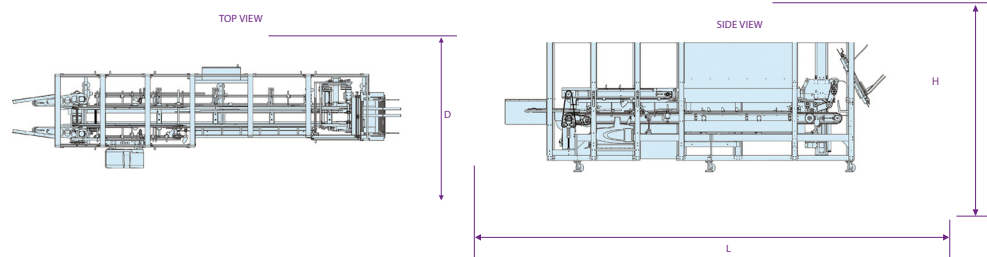
### > OUTPUT

Speed: Max. 120cpm



#### Dimensions:

	H	L	D
Min (in/mm)	0.5"/12.7mm	1.75"/44.5mm	4.75"/121mm
Max (in/mm)	6.0"/152mm	15"/381mm	14"/356mm

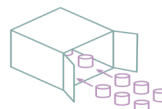


### > CAPABILITIES

#### Infeed



#### Cartoning

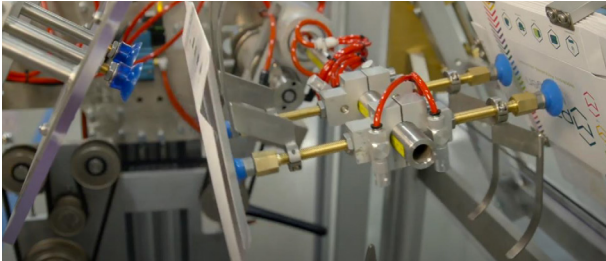


#### Case Packing



#### Palletizing





## STANDARD FEATURES

- > 6'/2000mm ergonomic manual load platform
- > 2-head rotary feeder with pre-break for optimal carton forming
- > 19"/500mm carton magazine (reverse feeder)
- > Choice of left or right hand construction for easy line integration
- > Glue closing
- > Robust center beam construction
- > Quick change tool less features utilizing scales and pointers

## OPTIONAL FEATURES

- > 12'/ 4000mm manual load area
- > Extended carton magazine
- > Tuck closing
- > Infeed transport conveyor

All information provided in this document is dependent upon final machine specification and infeed arrangement

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Part of Mpac



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