

B1-M Manual Load Cartoner

> TECHNICAL SPECIFICATIONS

Motion

Continuous

Dimensions

H = 6.75' / 2060mm

L = 20' / 6150mm

D = 5.6' / 1730mm

Electrical

480 VAC, 3ph, 60Hz

Safety system

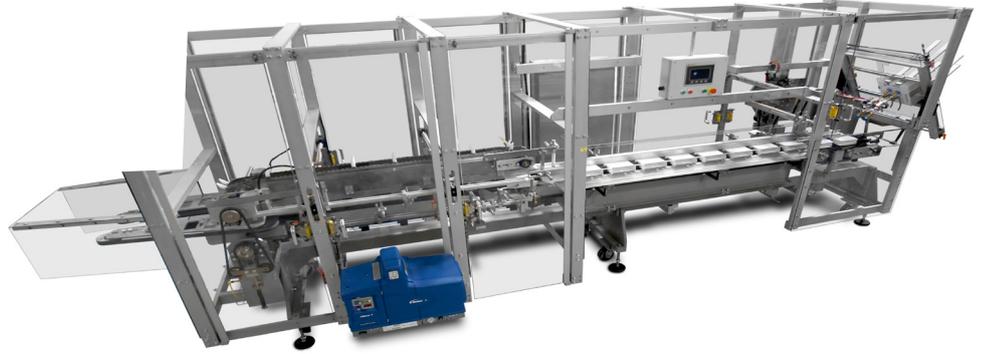
Category 3 EN-13849-1 PLd (control reliable)

Air pressure

6 bar

Weight

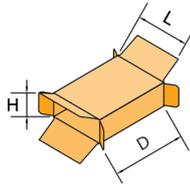
Approx. 2100kg



The B1-M is a manual load continuous cartoner that combines high covering and multiple pitch options to achieve high speeds and great versatility. This cartoner has repeatedly proven its ability to operate in the most demanding of environments while offering the flexibility to adapt to continual changes in packaging materials. The continuous motion platform gives the B1-M a compact layout, the ability to maintain efficient change-overs and the capacity to run a broad range of products through one machine.

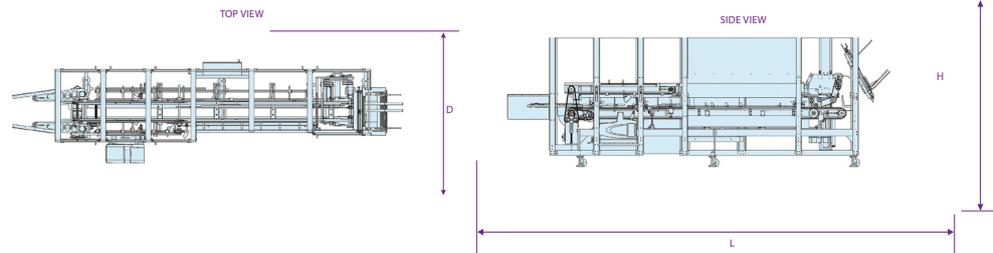
> OUTPUT

Speed: Max. 120cpm



Dimensions:

	H	L	D
Min (in/mm)	0.5"/12.7mm	1.75"/44.5mm	4.75"/121mm
Max (in/mm)	6.0"/152mm	15"/381mm	14"/356mm

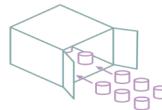


> CAPABILITIES

Infeed



Cartoning



Case Packing



Palletizing





STANDARD FEATURES

- > 6'/2000mm ergonomic manual load platform
- > 2-head rotary feeder with pre-break for optimal carton forming
- > 19"/500mm carton magazine (reverse feeder)
- > Choice of left or right hand construction for easy line integration
- > Glue closing
- > Robust center beam construction
- > Quick change tool less features utilizing scales and pointers

OPTIONAL FEATURES

- > 12'/ 4000mm manual load area
- > Extended carton magazine
- > Tuck closing
- > Infeed transport conveyor

All information provided in this document is dependent upon final machine specification and infeed arrangement

5415-05-2020

Part of Mpac



AMERICAS

+1 905 670 7200
sales.americas@mpac-group.com
service.americas@mpac-group.com

EMEA

+31 24 648 66 55
sales.emea@mpac-group.com
service.emea@mpac-group.com

APAC

+66 2 302 1415 / +65 63 39 96 66
sales.asia@mpac-group.com
service.asia@mpac-group.com