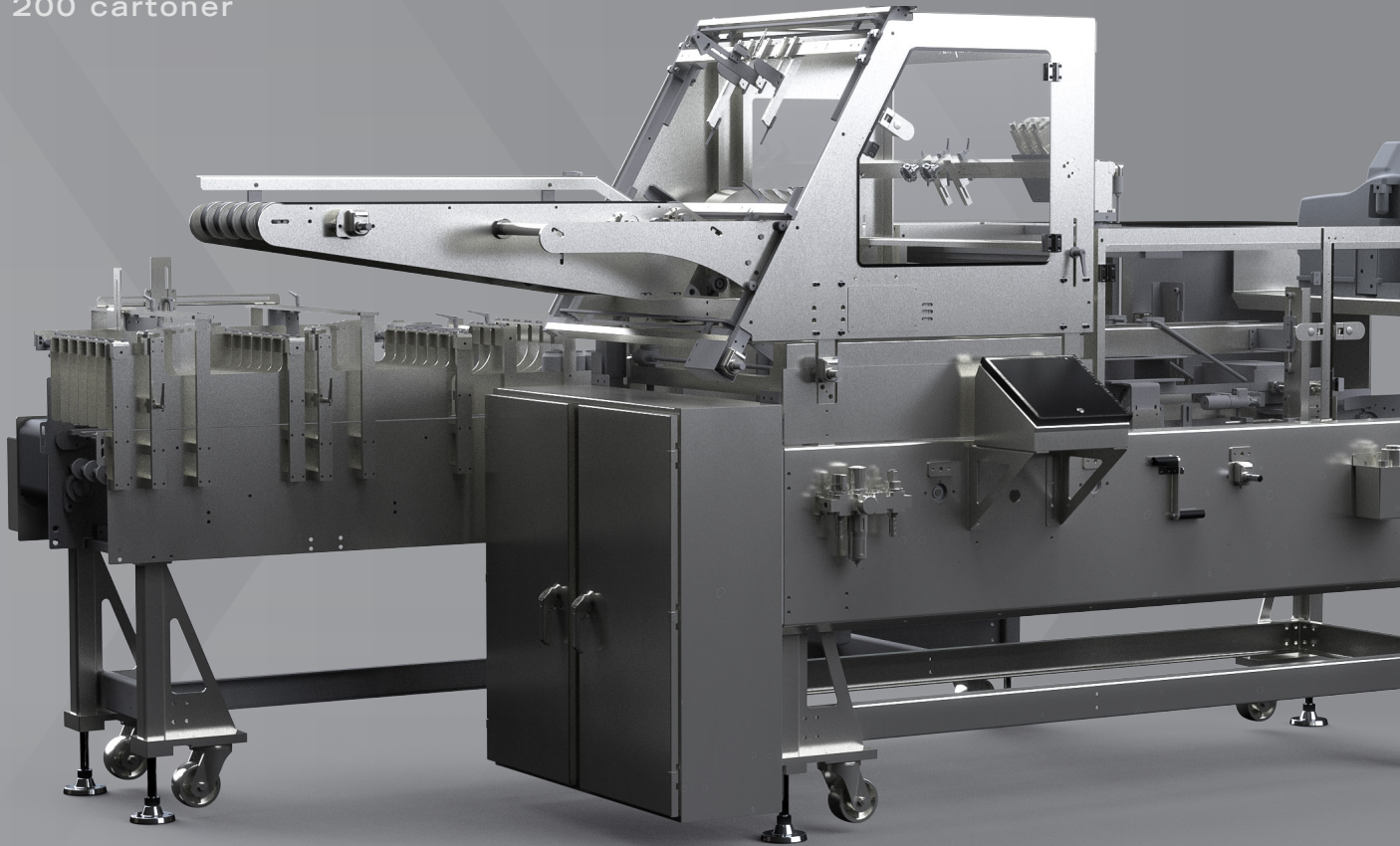


Switchback AI-2H

Brewpack 200 cartoner



“Featuring a rugged design for high performance and longevity, the AI-2H Brewpack 200 is a high speed, indexing, servo load style cartoner for can lines. With a wide variety of in-feed carton and can sizes available we can offer a solution for most intermediate can line applications.”

AI-2H 200

The AI-2H Brewpack 200 features rugged design for high performance and longevity. It features Allen Bradley Kinetix servo drives for controlling the product load, flights chains and carton erector.

Flexible collation cycle

Featuring a recirculation conveyor to reduce back pressure and tight control throughout the collation cycle, we can receive cans from your line in a variety of ways and control them through the loading process.

Quick changeover between formats

This machine offers quick-change ability for different can diameters, including sleek, slim and standard.

Wide variety of can sizes

This machine can pack a wide range of can sizes including sleek, slim and standard diameter cans from 250 ml to 19.2 oz (550ml).

Stainless steel construction

Stainless steel frame and components for corrosion resistance and ease of cleaning.

Processes

Type	Specifics
Carton erector	Two Head Orbital with Pre-Break
Product loading module	Servo Driven Auto load
Carton transportation	Servo Controlled Flight Chains
Gluing	OEM hot melt system with intermittent compression

Output

AI-2H Brewpack 200 Cartoner	
Pack formats	4, 6, 8, 9, 12, 15, 16, 18, 24
Throughput	Up to 50 cpm
Carton type examples	 <i>Slim Can</i>  <i>Sleek Can</i>  <i>Standard Can</i>

Features & Specifications

> Packaging Type

- Chipboard or corrugated
- Glue style flaps
- Full or split major flaps

> Main Voltage

- 240 VAC - 3 Phase - 60Hz
- 400 / 480 VAC - 3 Phase - 50 / 60Hz (optional)

> Control Voltage

- 24VDC (Optional 120 VAC)

> Air Consumption

- 10 CFM @ 80 psi

> Options

- Optional 2 Axis servo loader
- Remote PLC / Servo access
- Variety pack lanes

> Features

- Heavy duty construction
- Allen Bradley compact Logix - PLC - Powered carton magazine
- Interlocked barrier guarding
- Automatic can collation with recirculation
- Nordson Holt melt system
- Elevated frame for sanitation
- Carton and product photo-eyes
- Casters and levelling legs
- Allen Bradley servo flight, erector and loader
- Orbital erector with pre-break device for ease of carton erecting and changeovers
- Slim, Sleek and Standard cans
- Multiple diameter capability
- Cartridge style change parts for diameter changeover