



Case Erector/Bottom Taper

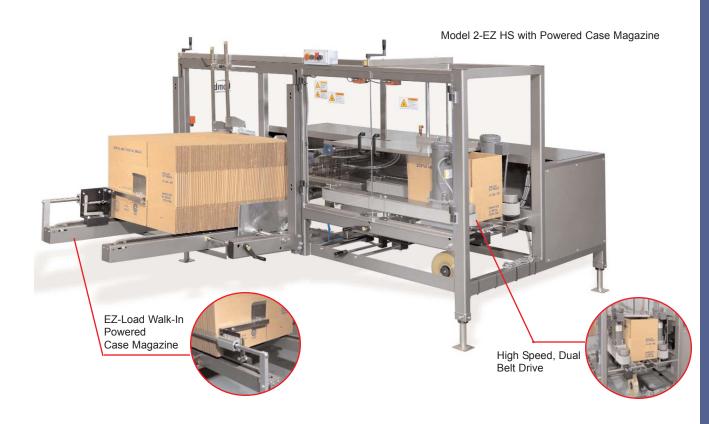
Combi Packaging System's side belt drive case erectors form and bottom seal cases at speeds up to 20 cases per minute. Combi's new product offerings are a response to our customers' need for faster speeds. These machines are built with the same optimal durability, reliability and value the 2-EZ family of case erectors has provided over the years. Engineered with the industry's strongest frame (lifetime warranty) for the most demanding 3-shift environments, the 2-EZ HS and 2-EZ SB can readily integrate into your existing line. Combi's EZ-load walk-in case magazine and 3-minute "No Tool" changeover system are standard features. The 2-EZ side belt drive units are designed for years of dependable service and can form and seal the widest variety of cases, from single wall to triple wall corrugated.

2-EZ[®]HS Features:

- Up to 20 cases per minute
- EZ Load Walk-In 45" Power Magazine
- Heavy-duty welded steel construction
- Combi HS High Speed 2" Tape Head
- Servo Driven Carriage Assembly
- Dual Belt Drive Case Indexing
- Self-Cleaning vacuum system
- Safety Back Up Photo Eye with 20' Cord
- Right Hand or Left Hand Execution

2-EZ[®]SB Features:

- Up to 15 cases per minute
- EZ Load Walk-In Case Magazine
- Heavy-duty welded steel construction
- 3M Accuglide II[™] 2" Tapehead
- Pneumatic Carriage Assembly
- Dual Belt Drive Case Indexing
- Self-Cleaning vacuum system
- Safety Back Up Photo Eye with 20' Cord
- Right Hand or Left Hand Execution



Designed to Perform:

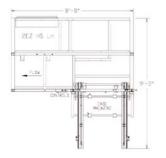
The flat case blank stands vertically in the easy to load, walk-in magazine. The case blank is extracted from the magazine with vacuum cups and formed by a retracting squaring arm. The rear minor flap is rotated 90° . The case is then transferred into the dual belt drives where it is transported across the tape head and is bottom sealed with a 2" wide strip of pressure sensitive tape.

Options:

- Heavy Duty Locking Casters
- Low Case Supply Alarm
- Low Tape/No Tape Alarm Kit
- 3" and 6" Wide Tape Heads
- Spare Parts Kit
- Over-sized Case Modification
- Stainless Steel Framework
- NEMA 4 Water Wash Down
- Power Magazine for 2-EZ SB

2-EZ®HS 230 volt / 3ph / 15A **2-EZ®SB** 110 volt / 1ph / 20A

Model	Case Size Min. (LxWxH)	Case Size Max. (LxWxH)	Speed: Cases Per Minute*	Overall System Footprint (approx)
2-EZ HS	8" x 6" x 5" (203x152x127mm)	24" x 16" x 18" (610x406x457mm)	up to 20	8'8" x 9'2" (264.2x279.4cm)
2-EZ SB	8" x 6" x 5" (203x152x127mm)	20" x 16" x 18" (508x406x457mm)	up to 15	8'8" x 8'0" (264.2x243.8cm)
2-EZ Plus	; 8" x 6" x 5" (203x152x127mm)	24" x 16" x 18" (610x406x457mm)	up to 12	8'8" x 8'0" (264.2x243.8cm)





The Combi 2-EZ®HS and

2-EZ®SB are capable of erecting and sealing the widest range of case sizes and styles.

Case styles:

RSC Regular Slotted Case CSSC With Meeting Minors RSC With 5th Panel Partition



* Speeds are case size dependent

