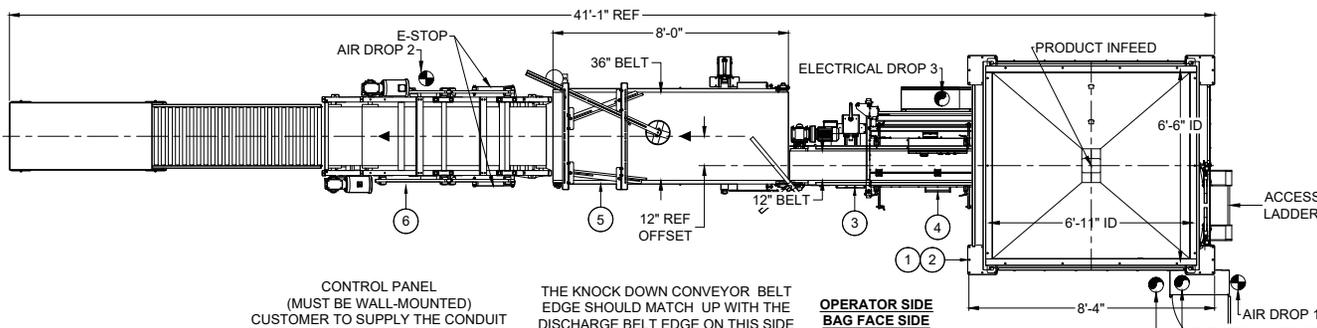


REVISIONS				
REV.	DESCRIPTION	REV BY	CHK BY	DATE
05	ADDED THE ELECTRICAL DROP 4 CALLOUT	WMN		4/5/2021

**HAMER/FISCHBEIN
HAND BAGGING LINE
SPECIFICATIONS:**

**REFER TO THE ELECTRICAL SCHEMATICS FOR AMPS / FLA REQUIREMENTS.
IF YOU REQUIRE A SCHEMATIC PRIOR TO YOUR EQUIPMENT ARRIVAL
PLEASE CONTACT THE ELECTRICAL DEPARTMENT AT HAMER-FISCHBEIN.
1-800-785-7011**

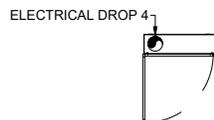
- UTILITIES:**
- ELECTRICAL DROPS
 - 600NW GRAVITY SERVO FEED SCALE
 - ELECTRICAL DROP 1, 110 VAC, 1-PHASE, 60 HZ, 3 AMP (SCALE)
 - ELECTRICAL DROP 2, 230 VAC, 1-PHASE, 60 HZ, 9 AMP(SERVO)
 - B2600 BAG CLOSER
 - ELECTRICAL DROP 3, 208 VAC, 3-PHASE, 60 HZ, 12.3 AMP MAX
 - CONVEYOR CONTROL PANEL
 - ELECTRICAL DROP 4, 208 VAC, 3-PHASE, 60 HZ, 18.3 FLA
- AIR SUPPLY:**
- AIR DROPS
 - 600NW GRAVITY SERVO FEED SCALE
 - MINIMUM 3/4" AIR LINES REQUIRED
 - AIR DROP 1, MINIMUM 5 CFM CFM @ 80 PSI, 3/8" NPT
 - B2600 BAG CLOSER
 - NO AIR REQUIRED
 - BAG FLATTENER
 - AIR DROP 2, MINIMUM 2 CFM @ 80 PSI MINIMUM, 1/2" NPT (NON-CONTINUOUS)
 - TO BE SUPPLIED BY CUSTOMER
- ANCHOR BOLTS:**
- OPERATING TEMP:** 40° - 105° - F NON-CONDENSING HUMIDITY



CONTROL PANEL
(MUST BE WALL-MOUNTED)
CUSTOMER TO SUPPLY THE CONDUIT

THE KNOCK DOWN CONVEYOR BELT
EDGE SHOULD MATCH UP WITH THE
DISCHARGE BELT EDGE ON THIS SIDE

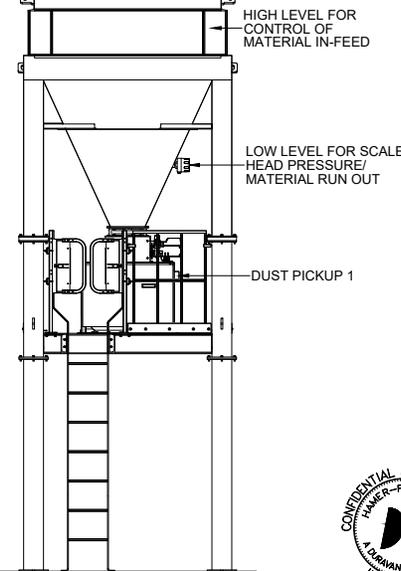
OPERATOR SIDE
BAG FACE SIDE



Standard Product Bag & Pallet Specification Form:

Product Name	Amount in bag (PE, Paper or other)	Bag Type	Empty Bag Size		
			W	L	Height

SPACERS TO BE
SUPPLIED
BY HAMER-FISCHBEIN



CLEAN/DRY AIR REQUIRED AS NOTED YOUR NEW EQUIPMENT REQUIRES CLEAN/DRY AIR TO MEET OPERATIONAL OBJECTIVE

CUSTOMER APPROVAL

APPROVED _____

APPROVED AS NOTED _____

NOT APPROVED _____

NAME _____ DATE _____

SIGNATURE _____

COMPANY _____

CUSTOMER COPY
RETURN TO HAMER-FISCHBEIN, LLC

DELAYS IN RETURNING THE APPROVAL DRAWINGS MAY EFFECT YOUR TARGETED SHIP DATE.

HAMER-FISCHBEIN, LLC
14550 30th AVE. NORTH
PLYMOUTH, MN 55447
1-800-927-8074



THE INFORMATION CONTAINED IN THIS DOCUMENT
CANNOT BE REPRODUCED OR DISSEMINATED
IN WHOLE OR PART, WITHOUT SPECIFIC
AUTHORIZATION FROM HAMER-FISCHBEIN, LLC



TITLE: 600NW SIMPEX SERVO GRAVITY, 600NW 100CUFT HD SUPPORT
STRUCTURE WITH 600NW 100CUFT HD HOPPER EXTENSION
B2600, 4000, 4200, 5100 WITH STACKING TABLE
FOR: AMG SACRAMENTO - ATHENA PRODUCTS

SIZE	SCALE	DWG NO.	REV.
N/A	N/A	20_01_1003	05
DRAWN BY	DATE	CHECKED BY	SHEET
WMN	1/15/2021		1 of 1

- NOTES:
- 1) ALL AIR INPUTS REQUIRE CLEAN DRY AIR.
 - 2) MACHINE SHOULD BE LOCATED WITH A MINIMUM OF 3 FT. CLEARANCE ON ALL FOUR SIDES.
 - 3) CONVEYOR TOB (TOP OF BELT) HEIGHTS CHANGE ACCORDING TO BAG SIZE. SOME ADJUSTMENTS MAY BE REQUIRED.
 - 4) BAG RAIL HEIGHTS CHANGE ACCORDING TO BAG SIZE. SOME ADJUSTMENTS MAY BE REQUIRED.
 - 5) BALLOON CALLOUTS MATCH THE QUOTE & THE TAGS ON SHIPPED CONVEYORS.
 - 6) IN ACCORDANCE WITH LOCAL, COUNTY, STATE OR FEDERAL FIRE SAFETY CODES, THE CUSTOMER MAY BE RESPONSIBLE FOR THE INSTALLATION OF A FIRE SUPPRESSION/SPRINKLER SYSTEM UNDER THE SCALE PLATFORM. PLATFORM DIMENSIONS SHOWN ARE FOR GENERAL REFERENCE ONLY.
 - 7) IN ACCORDANCE WITH LOCAL SAFETY REQUIREMENTS PERSONS SERVICING EQUIPMENT OVER 4 FEET ARE REQUIRED TO WEAR A FALL PREVENTION HARNESS. SAFE TIE OFF POINT NEEDS TO BE SUPPLIED BY OTHERS.
 - 8) THERE MUST BE A MINIMUM DISTANCE OF 18" BETWEEN THE TOP OF THE TROUGH CONVEYOR AND THE DISCHARGE SPOUT OF THE BULK HOPPER.

Lacuz Macri