

# INDUSTRIAL CUTTERS

ELABORATE CONCEPT ENHANCING YOUR PRODUCTIVITY

K 200  
K 330

K 500  
K 750



## APPLICATIONS OF THE LASKA CUTTERS

The LASKA cutter technology is based on practical research and development work as well as long years of experience. Combined with other machines, the LASKA cutter is suitable for large quantities to be processed, but also for smaller batches. Both fresh meat and pre-chopped frozen meat can be processed, and rind emulsions can be produced without any difficulty. Customers use the LASKA cutters to produce:

- › Raw sausage
- › Cooked sausage
- › Scalded sausage
- › Rind emulsion
- › Pies
- › Preserved products
- › Soups and sauces
- › Sweets
- And much more ...

### STRENGTHS AND BENEFITS

The cutting effect of the LASKA cutter has been continuously improved in the past few years by optimizing speed, the shape of the knives, and the cutting chamber. This has had a special impact on the stability of the sausage meat, on machine cleaning, and on cutting set maintenance. Featuring high cutting rates and a special cutting geometry, the LASKA cutter ensures a consistently smooth and cohesive product in a short time.

### QUALITY PROVEN IN USE

Just like all other LASKA machines, the cutters are made of solid stainless materials. They meet strict hygienic requirements and are easy to clean. The design allows for the unusual operating conditions and provides easy and safe operating options as well as good access for servicing.





## THE LASKA CUTTER

### YOUR BENEFITS AT A GLANCE

#### HYGIENE AND SAFETY

- › Sealing keeps area between bowl and vacuum jacket free from product residues
- › Base plate prevents soiling of the machine interior
- › Knife hood swinging open wide, therefore best accessibility for knife change and cleaning
- › Higher rim of cutter bowl minimizes product leakage
- › Polished surfaces for highest possible hygienic standard
- › Safety equipment for optimum working safety

#### DESIGN

- › Compact and space-saving design with integral control box (optionally also external)
- › Cutter bowl with reliable true running accuracy and large diameter of the slewing ring bearing (min. 650 mm)
- › Bowl gear motor with soft start and automatic switching down
- › No bending stress on knife shaft, since the bearing is located exactly in the axis of the belt force
- › Long service life
- › Low operating noise
- › Attractive, elegant design
- › Economical LED interior light

#### PRODUCTION

- › High hourly output
- › Excellent cutting quality
- › Infinitely variable knife shaft speed and bowl speed
- › Synchronous running of knife speed and bowl speed additionally possible
- › Mixing cycle in reverse for gentle mixing in

#### SERVICE AND MAINTENANCE

- › Easily exchangeable knives
- › Low-wear special sealing
- › Central lubricating point - micro-processor-controlled automatic lubrication on request
- › Minimum maintenance required due to field-tested machine concept
- › Easily accessible inspection doors
- › Worldwide service network and competent advice on all continents



#### ELECTRICAL EQUIPMENT

- › Low current consumption due to state-of-the-art drive and control technology
- › Programmable logic controller with microprocessors
- › Temperature display

#### OPERATION

- › Easy handling and user-friendly, robust operating elements
- › Control panel with membrane keyboard and plain text display - with touch screen on request
- › Infinitely variable unloader disc speed for perfect unloading
- › 4 (optionally 8) infinitely variable and freely selectable speeds of the knife shaft for perfect product adaptation
- › Large and easily accessible feed opening



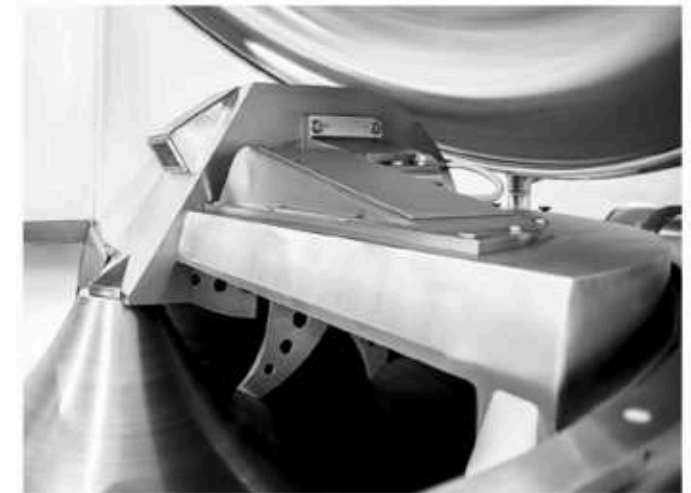


## EQUIPMENT FOR YOUR LASKA CUTTER



### KNIFE SHAFT DRIVE

- › Infinitely variable drive
- › Low-maintenance AC three-phase motor
- › Low current consumption due to state-of-the-art drive and control technology
- › Automatic soft start and switch back for jerk-free change of speed minimizes stress on bearings and drive



### KNIFE SHAFT

- › Specially developed bearing technology and sealing for highest speeds and high operating safety
- › Low-wear special sealing
- › No bending stress on knife shaft
- › Long service life of bearings and sealing



### KNIFE HEAD

- › Standardized knife length
- › The knives can be inserted in any mounting position and in any LASKA SuperCutter Plus of the same size
- › Improved hygienic conditions and corrosion resistance
- › Cost-efficient and easy to maintain



### KNIFE HEAD INSTALLATION AND DISMANTLING

- › Magnetic fixing and identical knife length permit easy exchange of knives
- › Knife exchange without dismantling of knife head possible



## EQUIPMENT FOR YOUR LASKA CUTTER



### CUTTER BOWL

- › Solid, stainless cast steel with high true running accuracy
- › Cutter bowl ball bearing with extraordinarily large diameter (650 - 850 mm)
- › Special sealing between bowl and vacuum jacket



### KNIFE HOOD SEALING

- › Special spring-loaded sealing to cutter bowl prevents leakage of sausage meat
- › Removable for easy cleaning



### CENTRAL LUBRICATING POINT

- › Perfect access
- › Easy handling
- › Micro process controlled central lubricating system for automatic lubrication (optional)



### FILTER SYSTEM

- › Filtered air is supplied direct to the motor and the control box, thus reducing the dust load
- › Optimized routing of cooling air flow of main motor with filter system and monitoring unit for cooling
- › Overpressure in machine interior prevents the penetration of dust via small gaps and increases cooling capacity



### KNIFE HOOD

- › Product-variable knife hood with removable baffle plate
- › Optimized form permits maximum fineness of the products at short batch times and a regular cut
- › Solid, double-walled structure



### HYDRAULIC UNLOADER

- › Infinitely variable speed of unloader disc for perfect unloading
- › Optional special unloader discs for raw sausage and/or highly fluid products



### ELECTRONIC EQUIPMENT

- › Compact, hygienic design due to built-in control box that can be swivelled out to ensure perfect access for maintenance
- › With remote maintenance as an option



## KNIFE SHAPES

OPTIMUM CUTTING SET ACCORDING TO THE CUSTOMER'S REQUIREMENTS



### UNIVERSAL KNIFE LC

- › For scalded sausage, cooked sausage, raw sausage
- › Stable, cohesive, and homogeneous sausage meat with high protein yield
- › High fineness
- › Unequalled edge-holding property due to high-strength, tough, stainless special steel grades



### SPECIAL KNIFE LCT

- › Extra-fine emulsions
- › Rind processing
- › Unequalled edge-holding property due to high-strength, tough, stainless special steel grades



### SPECIAL KNIFE LCTH

- › Extra-fine emulsions
- › Rind processing and cooked products
- › Unequalled edge-holding property due to high-strength, tough, stainless special steel grades



### SPECIAL KNIFE LCR

- › For raw sausage
- › Excellent cut and even granulation
- › Unequalled edge-holding property due to high-strength, tough, stainless special steel grades



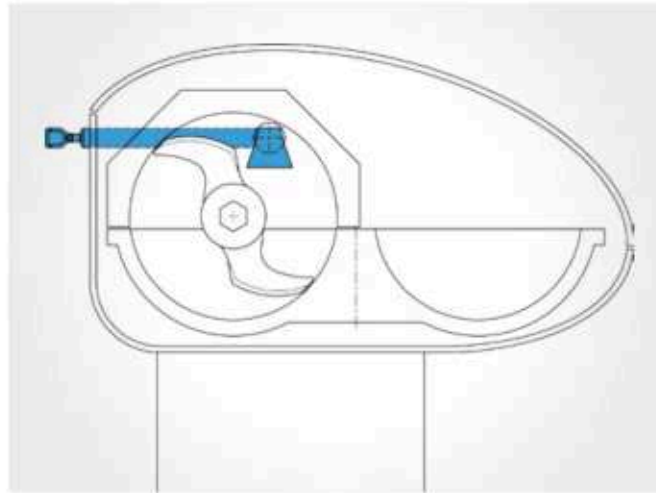


## OPTIONS FOR YOUR LASKA CUTTER



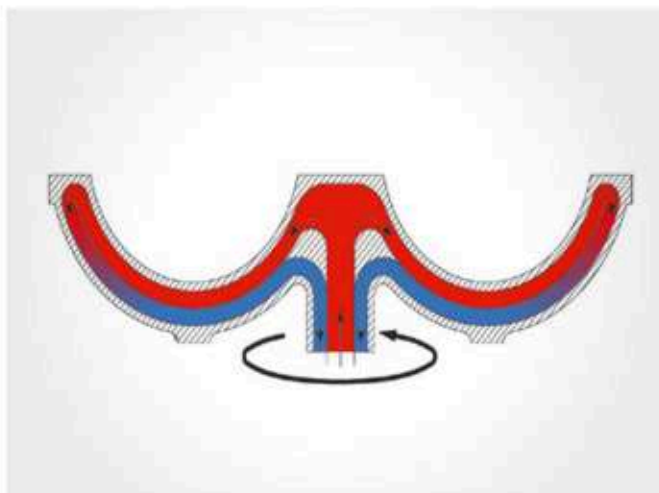
### VACUUM VERSION

- › Improved quality and taste as well as longer shelf life of scalded sausage products
- › Time, duration, and degree of vacuum freely selectable as a function of the product and the operating mode
- › Entrapped air is minimized
- › Clear cut and intensive, even reddening
- › Flavour is kept
- › Smaller volume of sausage meat means less casing required



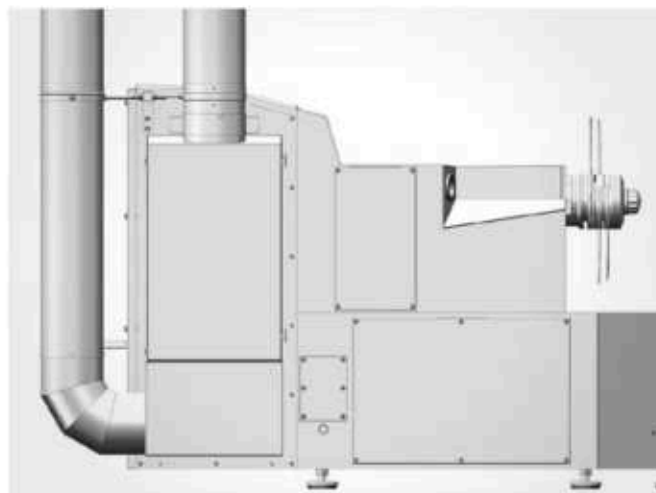
### NITROGEN COOLING

- › Standardized and automated sausage production ensuring consistent quality
- › Fresh colour and longer shelf life of finished products
- › Optimum and quick temperature distribution during the production process
- › Particularly gentle cooling without freezer burn
- › Clear cut of meat and fat in case of raw sausage production



### COOKING FACILITY

- › Production of cooked sausage and pies in one process
- › Improved quality due to intense taste
- › Short process times and optimum efficiency factor
- › No undesired dilution due to closed circuit of heating and cooling media
- › Including automatic temperature control and stainless noise reduction lid



### FORCED VENTILATION

- › Dissipates heat from air-conditioned production chamber
- › In case of extreme dust load
- › Basic version of forced ventilation: supply and exhaust air flange for connection to external fans
- › Full version of forced ventilation: supply and exhaust air flange with 6 linear metre stainless vent pipes (250 mm Ø), each, 3 manifolds and a supply air fan with air filter (for protection class IP 65)



### WATER DOSING

- › Automatic addition of a freely selectable amount of water during the production process
- › Adding can be interrupted any time during automatic water addition
- › Desired amount of water is selected at the control panel / touch screen and can be called up any time
- › For various liquids such as milk, oils, additives, etc.



### CLEANING TROLLEY

- › For better cleaning of knives and flanges
- › Hygienic and space-saving
- › Safe handling of knives
- › For 2 sets of knives and 8 patented rings



### HYDRAULIC LOADING FOR 200 LITRE STANDARD TRANSPORT TROLLEY

- › Easy to operate
- › Stainless, hydraulic
- › Robust, low-maintenance, and durable due to hydraulic drive
- › Two loading facilities are possible for type K 750



### KNIFE BALANCING DEVICE

- › Easy balancing of knife head units
- › Avoids unbalance and vibrations





## PMS PRODUCTION MANAGEMENT SYSTEM



### PMS MINI

- › Up to 30 recipes of 100 process steps, each
- › Membrane keyboard panel
- › Programme recording via teach-in process



### PMS MIDI

- › Up to 99 recipes of 100 process steps, each
- › Up to 20 daily production lists
- › Touch screen
- › Programme recording via teach-in process or programmable on touch screen
- › Including USB interface



### PMS MAXI

- › Up to 999 recipes of 999 process steps, each
- › Up to 20 daily production lists
- › Touch screen
- › Programme recording via teach-in process or programmable on touch screen or PC
- › Creation and editing of daily production lists on PC



### TRACEABILITY

Midi and Maxi

- › Process data storage for recording of all process steps and for documentation
- › Data output via USB interface (Midi) and/or external PC (Maxi)
- › Direct further use of data in all ©Windows programmes





## THAT'S WHAT OUR CUSTOMERS SAY ABOUT THEIR LASKA GRINDER



**GOTZINGER SMALLGOODS**  
AUSTRALIA

"From my earliest days in the meat processing industry. I was introduced to LASKA Meat Machinery. My Father used LASKA Cutters and Miners throughout his career, and when I had the opportunity to purchase my first Bowl Cutter and Mixer/Mincer for my own business, it had to be LASKA. So for over Thirty Years, I have been supported by the highest quality machinery in the industry. I have seen some excellent advancements in sausage production in my time, and LASKA has always been at the forefront of developing reliable, hygienic and efficient equipment.

It is a common knowledge, that to produce the best products, you must have the best equipment. And with LASKA, I have that confidence."

**MR. VAN DER DRIFT**  
OWNER



**WIESBAUER - ÖSTERREICHISCHE  
WURSTSPEZIALITÄTEN GMBH**  
AUSTRIA

"In LASKA we have found a long-standing and reliable partner offering a comprehensive range of machinery. We highly appreciate the quick assistance we get.

What convinced us was the in particular powerful mixing cycle of the cutter. Older cutter models, too, proved their worth in the past, which led to our purchasing the new cutters. We are very pleased with the performance of LASKA and the cutters. We'd make the same decision again."

**MR. SPECHT**  
PRODUCTION MANAGER



**WILKE WALDECKER FLEISCH- UND  
WURSTWAREN GMBH & CO. KG**  
GERMANY

"To us, LASKA means top quality at a fair price-performance ratio. It is a flexible company with competent contact persons.

Our cutter has turned out to be an exceptional "meat sausage machine". Above all, we highly appreciate that it is so easy to use."

**MR. ROHLOFF AND MR. SCHÖN**  
MANAGING DIRECTOR  
AND PRODUCTION MANAGER



## TECHNICAL DATA

### PERFORMANCE LIST

PERFORMANCE CHARACTERISTICS						
TYPE			K 200	K 330	K 500	K 750
Bowl volume	ltr		200	330	500	750
Motor rating	kW	KU KUX	90 100	140 148	170 187	220 250
Fuse	A		200	400	500	630
Feed pipe cross section	mm <sup>2</sup> CU		95	240	240	300
Speed knife shaft max.	rpm	KU KUX	4600 5800	3900 4800	3600 4200	3000 3300
Speed mixing cycle max.	rpm		230	195	180	150
Bowl speed	rpm		2 - 16	2 - 16	2 - 16	2 - 16
Unloader disc speed	rpm		70 - 140	70 - 140	70 - 140	60 - 120
Vacuum version			o	o	o	o
Suction capacity vacuum pump	m <sup>3</sup> /h		160	250	250	400
Cooking facility			o	o	o	o
Cooling facility			o	o	o	o
Forced ventilation			o	o	o	o
Water dosing			o	o	o	o
Internal control box			•	•	•	—
External rol box			o	o	o	•
Balancing device			o	o	o	o
Touch screen			o	o	o	o
Loading			o	o	o	o

#### CAPTION

- standard
- o option

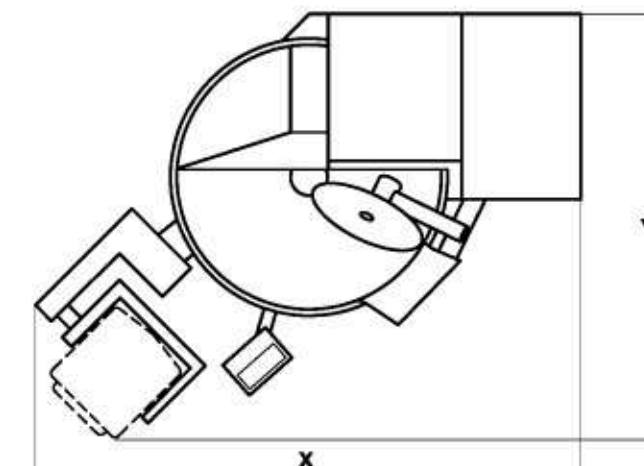
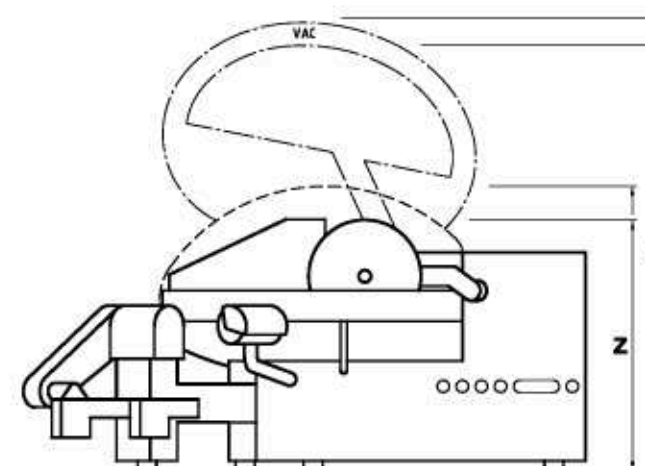
#### DIMENSIONS AND WEIGHT

TYPE	K 200	K 330	K 500	K 750
Length mm   X	3600	4000	4170	4550
Width mm   Y	3060	3100	3280	3800
Height mm   Z	1650	1850	1860	2020
Height incl. lid mm   A	2550	2850	2850	3020
Weight kg	4250	5550	6000	8000

#### SEAWORTHY CASE\*

Length mm	3900	4300	4470	4850
Width mm	2330	2330	2330	2330
Height mm	2400	2400	2400	2400
Weight kg	750	850	1000	1200

\* depending on type of transport





## TRADITION & INNOVATION

MORE THAN 130 YEARS OF EXPERIENCE



Since 1880, the family enterprise has been active as a supplier of the food industry and closely associated with the latter. The machines produced by LASKA are high-grade products made of stainless steel featuring a number of auxiliary equipment.

Although LASKA is generally known for the best processing of meat, there are numerous other applications in practice, such as the processing of grease, cheese, fruit, vegetable, yeast, pasta, sweets, etc.

Today, LASKA machines are famous for their high quality in more than 130 countries on all continents, where they work to the complete satisfaction of national and international customers.

### OUR PRODUCT RANGE:

- Cutters
- Grinders
- Frozen meat cutters
- Emulsifiers
- Mixing machines
- Production lines



**Maschinenfabrik LASKA Gesellschaft m.b.H.**

Makartstraße 60, 4050 Traun – Austria

P +43 7229 / 606-0

F +43 7229 / 606-400

[laska@laska.at](mailto:laska@laska.at)

[www.laska.at](http://www.laska.at)

DEALER/PARTNER

