

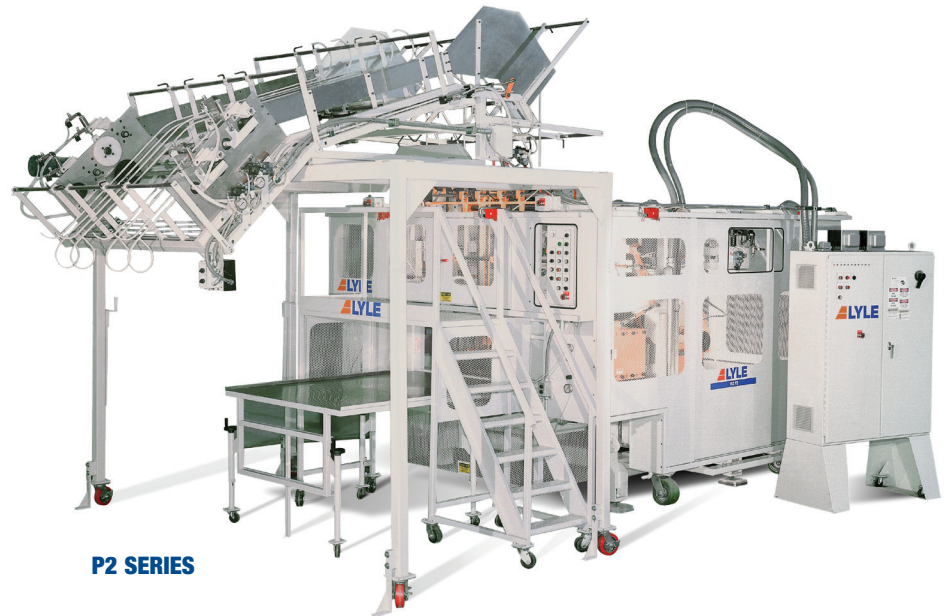
Standard Features

- **Versatile, Precise PLC-Based Controls** – precise and consistent machine and motion controls.
- **Motorized Fine Tuning** – the Versa-Feed system allows infinite positioning for trimming accuracy and can be adjusted while the press is in operation.
- **Linear Bearing Guide System** – provides precise trimming of difficult-to-cut materials, and reduces trim die maintenance.
- **Dual flywheel and dual connecting rod** – result in enhanced platen stability and provide superior slow- or high-speed operation.

Options

- Servo-driven Versa-Feed
- Servo nip feed system
- Servo-driven ejector
- Extended stroke ejector for third-party automation
- Auto-load power feed canopy
- Frame casters
- Counterbalanced platen for high-speed applications
- Custom packing tables
- International voltages
- Side-tool loading features
- Servo moving platen

Expect dependable service and ease of operation from this rugged trim press.



The P2 Series horizontal trim press fills the requirement for high-speed trim operations for a wide variety of parts, including cups or other deep-draw parts. The unique Versa-Feed system allows accurate motorized feed positioning while the press is in operation. Parts are always presented horizontally to trim surface for trim accuracy. Our precision linear bearing guide system ensures platen stability and extended tool life.

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P2 SERIES HORIZONTAL TRIM PRESS SPECIFICATIONS



MODEL

	130P2	140P2	152P2	165P2
Working Capacity	15 tons 13,608 kg	30 tons 27,216 kg	35 tons 31,751 kg	50 tons 45,359 kg
Maximum Sheet Width	33 inches 838 mm	43 inches 1092 mm	55 inches 1397 mm	68 inches 1727 mm
Standard Drive	7.5 HP / 10 HP optional	10 HP / 15 HP optional	15 HP	40 HP
Stationary Platen Opening (Height x Width)	12.25 x 30.5 inches 311.15 x 774.7 mm	12.25 x 40.5 inches 311.15 x 1028.7 mm	16.5 x 52.5 inches 419.1 x 1333.5 mm	16.5 x 65.5 inches 419.1 x 1664 mm
Standard Speed CPM**	100	100	100	100
Stroke Adjustment	3, 4.5, 6, 7.5, 9 or 10.5 inches* 76, 114, 152, 191, 229 or 267 mm	3, 4.5, 6, 7.5, 9 or 10.5 inches* 76, 114, 152, 191, 229 or 267 mm	3, 4.5, 6, 7.5, 9 or 10.5 inches* 76, 114, 152, 191, 229 or 267 mm	3, 4.5, 6, 7.5, 9 or 10.5 inches* 76, 114, 152, 191, 229 or 267 mm
Approximate Size of Machine – Reverse Trim (Height x Width x Length)	150.5 x 124.5 x 242 inches 3823 x 3162 x 6147 mm	150.5 x 144 x 270 inches 3823 x 3658 x 6858 mm	150.5 x 156 x 270 inches 3823 x 3912 x 6858 mm	150.5 x 164 x 270 inches 3823 x 4166 x 6858 mm
Approximate Size of Machine – Forward Trim (Height x Width x Length)	150.5 x 124.5 x 212 inches 3823 x 3162 x 5385 mm	150.5 x 144 x 212 inches 3823 x 3658 x 5385 mm	150.5 x 156 x 212 inches 3823 x 3912 x 5385 mm	150.5 x 164 x 212 inches 3823 x 4166 x 5385 mm

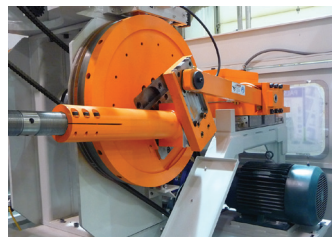
*Optional stroke adjustments available: 12", 13.5", 15" and 16.5". **Optional sheave or gearbox ratios for higher speeds available.

"D" series available for strokes to 30".

Note: Additional or custom sizes are available. Please contact your Lyle Industries representative. Guards may have been altered or removed for photographic purposes; in use, all guards must remain in place. Specifications subject to change without notice.



Side-tool loading



High-speed counterbalance (optional)



Servo ejector



Linear bearing guide system

For more information, call 989-435-7717 or visit our website at www.lyleindustries.com.