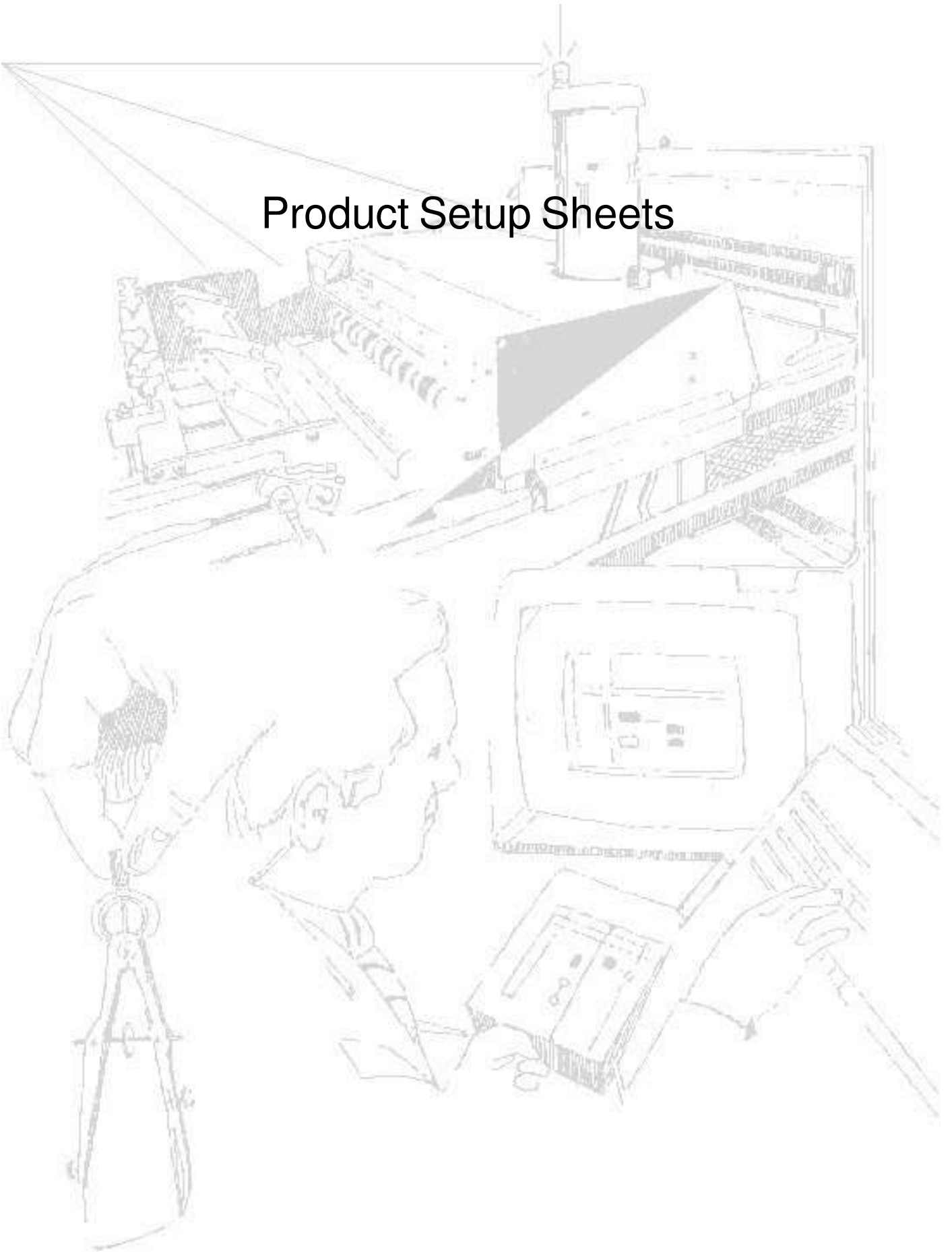


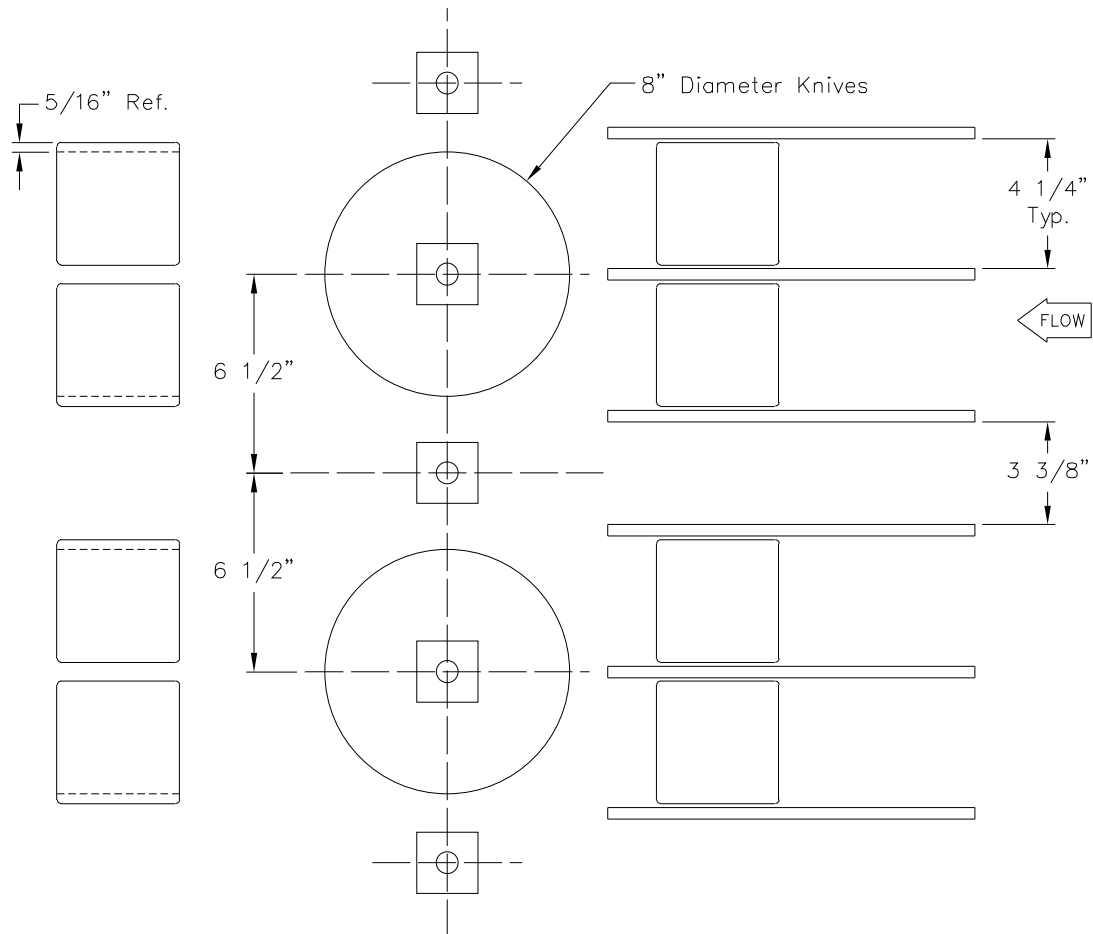
Product Setup Sheets



SETUP SHEET:

Hinge Slice 4 Lanes of Individual Rolls, Wide Slicer

Note: Setup Sheets are for reference only.



DESCRIPTION:

Guides:

This setup sheet illustrates one method of slicing individual Rolls. The product guides should be setup as shown, with the exact position determined prior to production. The guides should be set to allow the product to move freely through the slicer while maintaining the products original orientation.

Spinners:

No spinners are required to slice this product.

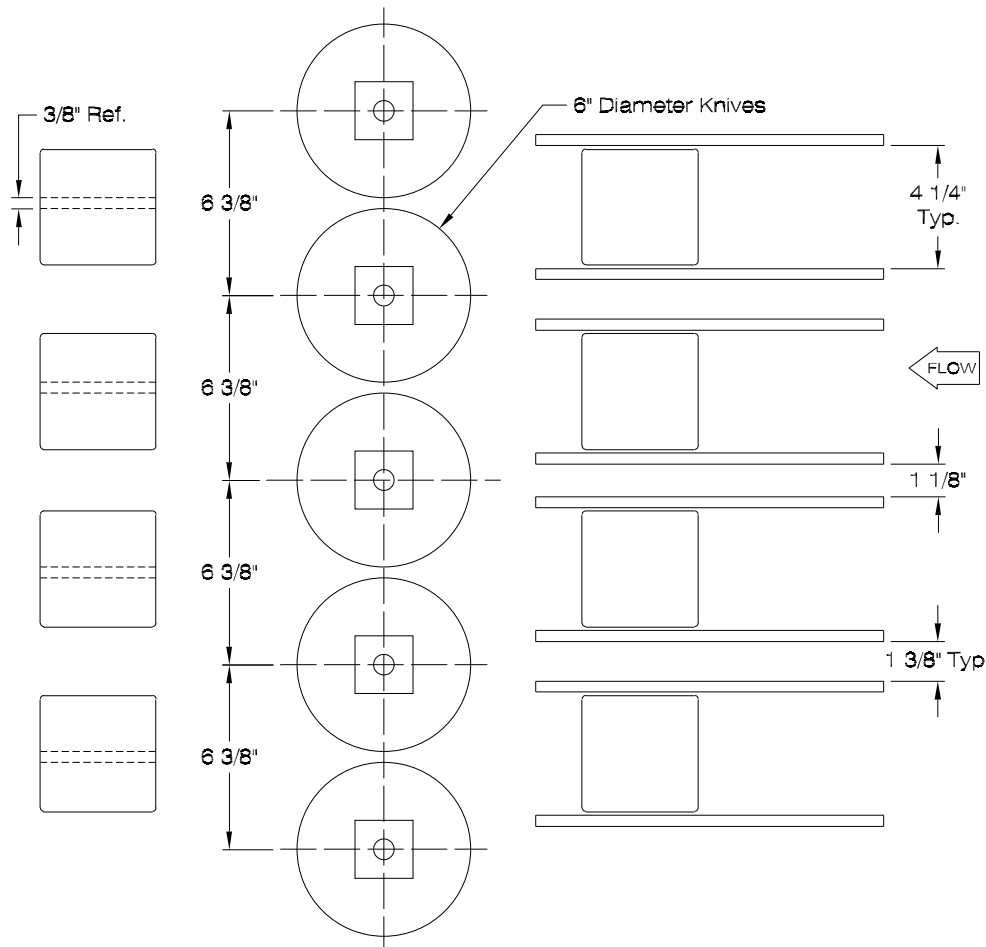
Knives:

The knife sizes shown are recommended for this product; however, it may be necessary to alter these sizes to accommodate your slicing requirements. The center distances listed are intended only for initial setup. The actual dimensions will vary depending on the depth of slice you require. After running product, we recommend marking the spindle indicator bar with the locations of the spindles for that type of product. This allows for a point of reference when you next setup for that same type of product. There are six (6) sides to the spindle indicator bar, each allowing for a different set of markings for different setup locations.

SETUP SHEET:

Web Slice 4 Lanes of Individual Rolls, Wide Slicer

Note: Setup Sheets are for reference only.



DESCRIPTION:

Guides:

This setup sheet illustrates one method of slicing individual Rolls. The product guides should be setup as shown, with the exact position determined prior to production. The guides should be set to allow the product to move freely through the slicer while maintaining the products original orientation.

Spinners:

No spinners are required to slice this product.

Knives:

The knife sizes shown are recommended for this product; however, it may be necessary to alter these sizes to accommodate your slicing requirements. The center distances listed are intended only for initial setup. The actual dimensions will vary depending on the depth of slice you require. After running product, we recommend marking the spindle indicator bar with the locations of the spindles for that type of product. This allows for a point of reference when you next setup for that same type of product. There are six (6) sides to the spindle indicator bar, each allowing for a different set of markings for different setup locations.