

Intermittent Bagmaker M250



We used our broad engineering expertise to design our M-series VFFS machines. The M250's rugged construction and enclosed jaw drive makes this VFFS bag-maker an excellent choice for dusty or wet environments.

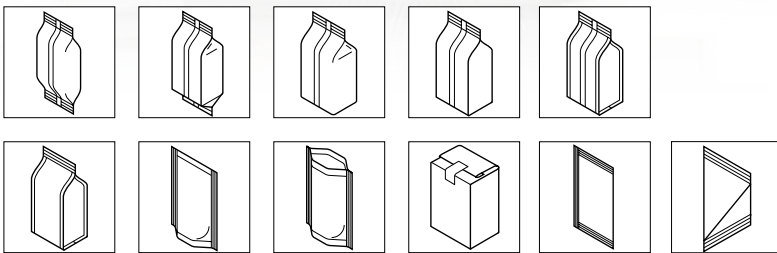
max.
speed

100
bpm

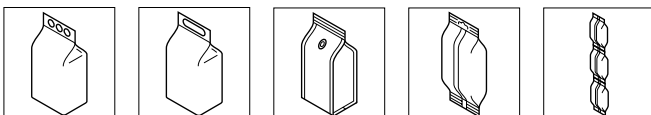
bag
size

max.
250 mm x 400 mm (9.84" x 15.75")
min.
50 mm x 60 mm (1.97" x 2.36")

Bag Types



Bag Options



Recloseable Solutions



Intermittent Bagmaker M250 In Detail

A rugged powerhouse, the M250 is a high-performance vertical form fill and seal machine that offers the flexibility of open modular design – at an affordable price. The fast-action jaw boasts 100 bags per minute. With bag dimensions of up to 250 mm wide (optional 400 mm bag width) by 400 mm long in a single stroke, plus a host of bag styles, the M250 is flexible, functional and economical. Like all our VFFS machines, it has a linear actuator film web edge guide that aligns film with the forming tube. Your result? An extremely accurate and user friendly machine that fulfills all of your packaging needs!

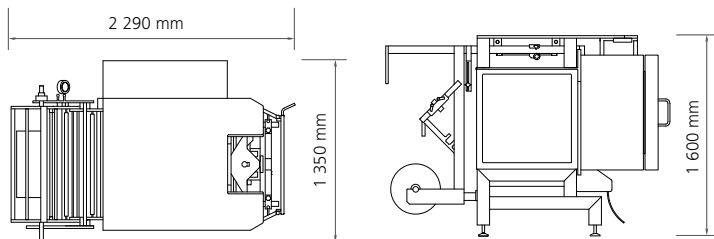
features

- Robust stainless steel frame
- Enclosed, direct drive jaw actuation
- Siemens or Allen Bradley control
- Off-the-shelf components
- Minimal maintenance requirements
- Short film path
- Small machine footprint
- No tool change-over
- Self-centering pull belts
- Automatic film tracking
- VFD powered film unwind
- Quick film splice table
- Product stagers
- End-seal cooling air
- Bag deflators
- Photo eye and encoder
- Tri-fold guard door
- Jaw obstruction detection
- Runs most film structures
- Storage for 100 product recipes

options

- Quad seal bag assembly
- Flat bottom bag assembly
- Horizontal jaw for up to 340 mm (13.39") wide bag
- Impulse sealing for poly film structures
- Integration with variety of fillers, printers, metal detectors, label applicators, and checkweighers
- Washdown IP66 construction
- Vacuum pull belts
- Hole punch (Euroslot and Round)
- Load shelf
- Product settler
- Gas flush
- Static eliminator
- Tear notch
- Degassing valve applicator
- In-feed and take-away conveyors
- Remote diagnostics
- Zipper applicator

Machine drawings



Max. speed

100 bpm

Weight

750 kg (1,655 lbs)

Bag width

50–250 mm
(1.97"–9.84")

Air pressure

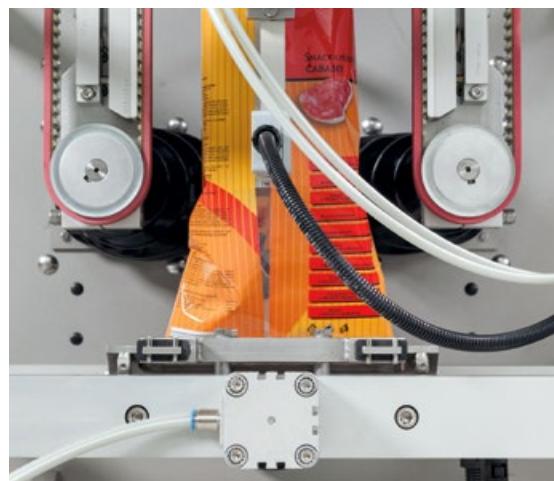
6 bar
(15–18 CFM at 90 PSI)

Bag length

60–400 mm
(2.36"–15.75")

Power supply

6 kVA
(480 V, three phase,
60 Hz., 20 AMPS)



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