



 **WEXXAR BEL®**

**BEL 290H**

**AUTOMATIC TOP & BOTTOM HOTMELT CASE SEALER**

**EoL**

**END OF  
LINE**

# BEL 290H

## AUTOMATIC TOP & BOTTOM HOTMELT CASE SEALER

### BEL 290H INCREASES SAFETY AND ACCESSIBILITY.

Enclosed Rotary Folder for trailing flap folding combined with interlocked safety guarding means all movement is within a closed space for safe operation.

## Robust, High Speed Hot Melt Case Sealing

The BEL 290H is a rugged, heavy-duty case sealer designed for around the clock high speed applications.

The BEL 290H features the exclusive Uni-Drive System which powers both side belts with a single motor to keep the belts in sync, consistently providing a square seal even after prolonged use. This simple and rugged design will deliver years of reliable and low maintenance performance.

The BEL 290H is also equipped with a Power Save Mode to minimize energy waste during slow or paused case production upstream. With an extruded frame construction, color HMI and small footprint, this case sealer will be efficient and effective in all sorts of applications and conditions.

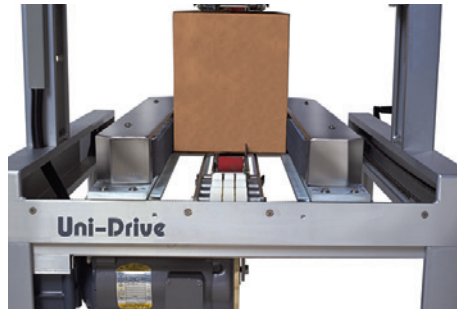


### ABOUT THE BEL 290H



#### POWER SAVER MODE

*Reacts to changes in case production and manages energy consumption by stopping the machine when it is not in use and restarts when case flow resumes.*



#### RELIABLE AND REPEATABLE PERFORMANCE

*Wexxar/Bel's exclusive Uni-Drive System synchronizes both side belts, eliminating case skew, ensuring a square seal even after extended periods of use.*



#### ON MACHINE INSTRUCTIONS

*User-friendly pictorial guides and color coded labelling for convenient operation and size changes.*

### COMPLETE SOLUTION

FULLY AUTOMATE YOUR PACKAGING LINE WITH THESE FORMING AND PACKING SOLUTIONS.



#### WF30 FULLY AUTOMATIC CASE ERECTOR

*Fully automatic tape or hotmelt high speed case erector with Wexxar/Bel's patented pin and dome technology for reliable and consistent case forming.*



#### WF30 S-SERIES ENHANCED SPEED

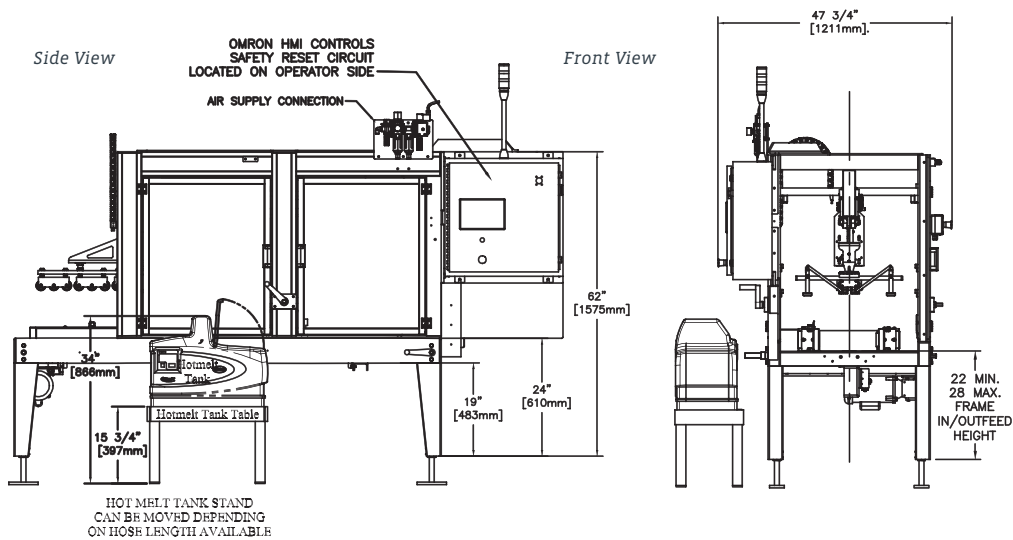
*The Enhanced Speed Package on the WF30 allows for a 30% speed boost on Wexxar/BEL's ultra-reliable case erector.*



#### WF30 S-SERIES SURGE CONTROL

*Surge Control allows the WF30 Case Erector to adapt to the rest of the production line by speeding up or slowing down based on upstream demand.*

CONFIGURATION



FEATURES AND BENEFITS

- Exclusive Uni-Drive squaring technology that provide consistent and uniform seal on cases
- Advanced fully interlocked guard doors allow easy access during set-up and maintenance
- User-friendly touch screen to control and monitor the machine
- Constructed with high quality components allowing for minimal levels of maintenance and operation in the most demanding working environments
- Quick and easy size changeover in under 5 minutes

OPTIONAL MODIFICATIONS

- Modifications for undersized or oversized cases
- Enviroguard water resistant options available
- Gap Flap or other case style modifications
- Custom glue system integration
- Custom Voltages

OPTIONAL ACCESSORIES

- Auto-Adjust Package
- Machine Management with tri-light beacon for case jam and tape monitoring
- Locking Casters
- Digital Dial Indicators
- External/Internal Stop Gate

PRODUCT SPECIFICATIONS

Machine Weight	1250 lbs
Machine Dimensions	112"(L) x 42"(W) x 87"(H)
Air	0.08 cubic feet per cycle at 90 p.s.i.
Electrical	240 Volts, 1 PH, 60 Hz - 16.4 amp draw
Speeds	up to 50 cases per minute

Specifications are subject to change without notice.  
 \*NOTE: maximum speed is affected by case length, for specific capabilities consult with Sales.

CASE SIZE RANGE

	LENGTH	WIDTH	HEIGHT
Minimum	8" 203 mm	5 1/4" 133 mm	5" 127 mm
Maximum	24" 609 mm	17 1/2" 444 mm	19" 483 mm

Infeed/Outfeed Height (with adjustable foot pads)

INFEED/OUTFEED HEIGHT

Minimum	23" (584 mm)
Maximum	28" (711 mm)

Note: Casters add 4" to minimum and maximum height

FOR MORE INFORMATION:  
 (604) 930-9300 • Wexxar.com



At Wexxar Bel, corrugated container packaging applications are limited only by the imagination. Our Wexxar case formers and case sealers have been installed in nearly 40 countries and consistently bring customers the lowest cost of ownership and the highest standards of safety. Wexxar also offers the BEL line of corrugated box sealers, tapers, and packing systems as well as the IPAK line of tray and bliss formers, stackers, and sealers systems. As part of the ProMach End of Line business line, Wexxar helps our packaging customers protect and grow the reputation and trust of their consumers. ProMach is performance, and the proof is in every package.

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