



57	4	P0000274	5" SWIVEL CASTER w/BRK 2150SD2-PBTB
56	4	4083BB	LEG EXTENSION AND CASTER MOUNT
55	1	M0031196	REAR END COVER
54	1	M0031195	FRONT END COVER
53	2	M0028877	LEG RF/LR WELDMENT
52	2	M0028876	LEG LF/RR WELDMENT
51	2	P0000159	BEARING FLANGE TW-2
50	2	P0000107	SHAFT COLLAR 1/2" BORE
49	1	R24831AA	DANCER BAR TUBE - REWORK 101
48	1	M0029891	UPPER MIDDLE GUARD
47	1	M0028842	LEXAN WINDOW - DOOR
46	1	M0029888	CORNER COVER
45	2	M0029550	SPACER BLOCK
44	1	M0029558	ANGLE CROSS BAR WELDMENT
43	2	M0029549	BOLT PLATE
42	2	M0029556	CHUTE SUPPORT WELDMENT
41	2	M0029548	FILM ROLL GUIDE WELDMENT
40	1	M0028825	DISCHARGE CHUTE
39	1	M0028847	I/O JUNCTION ENCLOSURE
38	1	M0028884	FRONT MOUNT WELDMENT
37	4	M0028879	BOTTOM GUSSET
36	1	M0028875	FILM ROLLER SHAFT LOWER
35	1	M0028850	PKGR OPERATOR ENCLOSURE ASSEMBLY
34	1	M0028862	FILM ROLL RETAINER SHAFT
33	2	M0024079	FILM ROLL RETAINER BRACKET
32	2	M0028860	MOUNT - FILM HOLD DOWN ROLLER
31	1	M0028861	SHAFT - FILM HOLD DOWN
30	1	M0028852	ANGLE BRACKET - FILM HOLD DOWN
29	1	M0028844	FILM FEED HOLD DOWN ROLLER COATING SPEC
28	1	M0028851	SERVO MOUNT ADAPTER PLATE
27	1	P0001331	1108 BUSHING 16 mm BORE
26	1	P0005761	TAPER LOCK PULLEY 1108
25	1	P0005715	SERVO MOTOR AB MPL320
24	1	M0028827	ENCLOSURE PANEL
23	1	M0028834	ENCLOSURE COVER
22	2	M0028846	FLOAT BLOCK - JAW BEARING SHAFT
21	2	M0028817	CLAMP BLOCK - JAW BEARING SHAFT
20	1	P0005191	BANNER HINGE SWITCH SI-HG80QDR REAR
19	1	P0000291	PULL HANDLE 10-32TAPX3/8DEEPPX3 3/4L
18	1	M0020670	HANDLE MOUNT PLATE
17	1	P0004990	HINGE SI-HG80 SERIES BLANK
16	1	M0028841	FRAME COVER DOOR
15	1	M0028838	FILM FEED ROLL ASSEMBLY
14	2	P0001473	THRUST WASHER 1/2 ID x 1" OD x 1/8 THK.
13	1	M0028835	LEXAN WINDOW
12	1	M0028831	COVER PANEL
11	1	M0028829	TOP FRAME
10	1	M0028830	CROSS PLATE
9	4	P0000151	1 PC CLAMP COLLAR 3/4 B
8	2	M0028824	SHAFT - FILM ROLL
7	2	M0028813	FILM ROLL ASSEMBLY
6	4	5574AA	CORNER CLIP
5	1	M0028821	LH SIDE PLATE
4	1	M0028820	RH SIDE PLATE
3	1	M0028819	REAR PLATE
2	1	M0028818	FRONT PLATE
1	1	M0028811	ENCLOSURE FRAME
ITEM	QTY	PART NUMBER	DESCRIPTION

Parts List

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NOTED ABOVE
 UNLESS OTHERWISE SPECIFIED TOLERANCES:
 ANGULAR ±1°
 LINEAR X=.10°, XX=.01°, XXX=.005
 FRACTIONAL TOLERANCES:
 LOCATION ±.132°
 HOLE DIA +.164", 0"
 BREAK ALL CORNERS R1.32"
 SHEET METAL: BEND RADIUS 1/32"

FINISH: 06/12/06
 W/D NO: 5305
 D BY: DAR
 DATE DRAWN: 6/12/2006
 EPV
 CHECKED BY: DATE APPR:

SCALE: .125
 QTY REQD: 1
 DRAWING NUMBER: M0028836
 SHEET: 1